

# MARKETS



**RENEWABLE NATURAL GAS (RNG)**



**LANDFILLS**



**WASTEWATER**



**COAL MINE METHANE ABATEMENT**



**RENEWABLES & BIOGAS**



**ANAEROBIC DIGESTION**



# PRODUCTS & SERVICES

## BIOGAS COLLECTION

- Gas Collection Systems

## BIOGAS FLARES

- Open Flares
- Enclosed Flares
- DFTO – Thermal Oxidizing Flares
- Ultralow Emission Combustion Systems

## BIOGAS BENEFICIAL USE

- Biogas Recovery Systems
- Gas Compression Packages
- Medium to High BTU projects

## PACKAGED SOLUTIONS

- Gas Conditioning Equipment
- Coolers, Heat Exchangers, Dehydration Equipment
- Siloxane Removal

## ENGINEERING & AFTERMARKET SERVICES

- Start-up, Commissioning
- Installation Supervision
- Emergency Troubleshooting
- Repair Support
- Preventative Maintenance Services
- Spare Parts
- Retrofits & Upgrades
- Automation, Near Realtime Monitoring
- Engineering Support / Site Surveys
- Air Source Testing
- Parts Inventory Solutions



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**(844) 746-1676 | SALES@CIMARRON.COM**

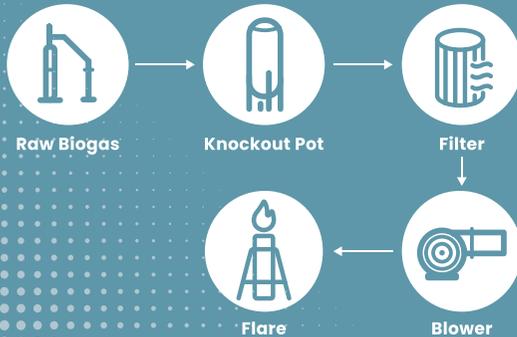


# Biogas

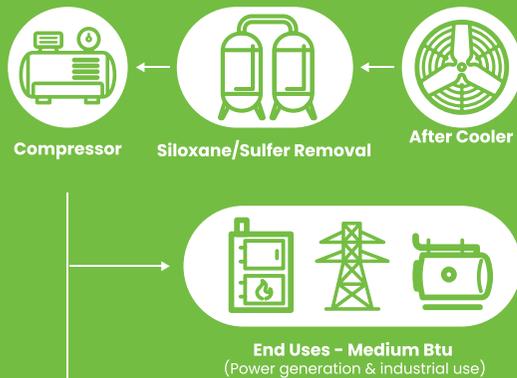
## ENVIRONMENTAL CONTROL SOLUTIONS



## PRIMARY TREATMENT (Moisture Removal)



## SECONDARY TREATMENT (Impurity Removal)



## ADVANCED TREATMENT (CO<sub>2</sub> Removal; N<sub>2</sub> O<sub>2</sub>, VOC Removal as necessary)



# PRODUCT PORTFOLIO

## OPEN FLARES

- High Destruction Efficiency (>98%)
- Low pressure drop design
- Stainless Steel windshield for maximum turndown and flame stability
- Retractable Pilot
- Full portfolio of standard designs
- Customize any product to your site

## ENCLOSED FLARES

- Fully enclosed Ceramic fiber lined combustor stack with temp. control
- High Destruction Efficiency (>98%)
- High turndown ratio (thermal)
- Fully automated
- Ease of installation
- Standard and custom designs

## THERMAL OXIDIZING FLARES

- Air-assist blower for smokeless combustion
- Ceramic fiber lined combustor stack with temperature control
- High destruction efficiency (>98%)
- Designed to minimize fuel gas usage in low BTU streams
- Handle multiple flow cases (high/low BTU)

## CEB-ULTRA LOW EMISSION FLARE

- High Destruction Efficiency (Up to 99.99%)
- Very Low Emission Limits (<0.018 lb/MMBTU NO<sub>x</sub> <0.1 lb/MMBTU CO)
- Fully insulated stack with temperature control
- Modular design, high turndown ratio (10:1 thermal)
- Premix technology along with our proprietary burner head technology
- Small footprint

## COLLECTION SYSTEMS

- Blower skirts
- Knockouts
- Moisture Separators
- Filters

## COMPRESSION SYSTEMS

- Rotary screw compressors
- Discharge pressures up to 300 psig
- Flow rates up to 2.5 MMSCFD
- Integrated Controls
  - Assembled and tested in-house

